

## Fabrication

Seven brake presses provide high levels of accuracy in precision bending and forming for a wide range of materials and thicknesses. CNC control minimises handling and cycle times to give high quality and short lead times.

Auto-fed stud welding and bushing machines can be set up quickly to give cost effective and highly accurate performance. MIG, TIG and Gas welding are carried out to commercial standards and follow the standards as laid out in our company procedures. Full graining, deburring and cleaning facilities are available.

## Bushing

- 3 Haeger 824 Bush/Stud Insert Press with Auto Feed
- 1 Haeger 824 One Touch 4 Bowl Auto Feed

## Studwelding

- 1 Soyer KTS-1550 CNC coordinated table  
Working envelope  
1.1m x 1.5m  
Twin Head & Auto Feed  
3mm to 10mm  
Mild/Stainless Steel
- 1 Taylor CNC Stud Welding Machine  
Working envelope  
1m x 1.5m  
Twin Head & Auto Bowl Feed

## Welding & Cleaning

- 1 Miller Synchrowave T.I.G.Welder 300 amp
- 2 Miller Dynasty T.I.G.Welders 300 amp
- 2 Miller Dynasty T.I.G.Welders 350 amp
- 1 Miller 300 DX T.I.G
- 1 Murex Tradesmig 230
- 1 Murex Autolynx MIG 41
- 2 Lorch MIG
- 2 Meritus 30 KVA Spot Welder
- 1 British Federal 3000a Spot Welder
- 2 Grindmaster Flatbed Grainers 900mm wide
- 1 Ultrasonic Cleaning Unit
- 5 Kemper Extraction Units