

CNC Laser & Punch

Stratford Tools has invested heavily in this core technology. It is essential to our fast, flexible and highly cost effective service.

Regardless of complexity, we can cut any shape in a broad range of materials and thicknesses. Set-up times are minimal. We generate our own nitrogen on-site to ensure purity. All parts are clean cut to prevent edge oxidation and burring, so that no secondary finishing is required before welding, coating or assembly.

Combination

- I Trumf TruMatic 6000d
Combination Laser Punch

25 Multi Tooling Punch Station
Truflow 2000 Oscillator
2kw Laser

Max Working Range

Sheet Size	
X-Axis	2500mm
Y-Axis	1250mm

Material Gauge	
6.0mm	Mild Steel
3.0mm	Stainless Steel
5.0mm	Aluminium

Laser Profiling

- I Trumf Trulaser 2025

Sheet Load & Unload System
(Lights-out)
Trucoax 2000 Oscillator
(2Kw Output)
- I Trumf Trulaser 2030

Sheet Load & Unload System
(Lights-out)
Trucoax 3200 Oscillator
(3.2Kw Output)

- I Amada Quattro

Max Working Ranges

Sheet Size	
X-Axis	3000mm
Y-Axis	1500mm
Z-Axis	115mm

Material Gauge	
Mild Steel	20.0mm
Stainless Steel	12.0mm
Aluminium	8.0mm

Punching

- I Amada PEGA 357
CNC Turret Press
- I Amada Vipros 358 King
Hydraulic Turret Press

LKI 250 Pallet Loader/Part Picker
PR 250 (Lights-out)
45 Station with auto indexing
- I Amada Vipros Z 3510
Turret Press

PDC Carousel (262 Tool Station),
Tivox AS 250 Material Stack
(capacity 30 tonnes) &
PR 250 Part Picker

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